

**HEALTHY BEHAVIORS CONFERENCE IS
ACCEPTING WORKSHOP PROPOSALS
AND EARLY-BIRD REGISTRATION FOR
DECEMBER CONFERENCE**

The BOOST Collaborative & the Center for Collaborative Solutions (CCS) announce their new collaboration to provide enhanced support and lead national K-12 educators in the out-of-school time field to promote healthy lifestyles for youth. As a result of this collaboration, the organizations will provide the first Annual Healthy Behaviors Conference- Changing Lives, Saving Lives December 8-10, 2010 in San Diego, CA.

This conference is part of the BOOST family of conferences and co-sponsored by the Center for Collaborative Solutions, which developed the Healthy Behaviors Initiative that has demonstrated the power of afterschool programs in addressing the childhood obesity crisis. Our Healthy Behaviors Conference carries a level of credibility and quality that will appeal to the leaders supporting youth in the out-of-school field.

We are also pleased to welcome our partners in Leadership as part of this collaborative project:

Champions for Change, Network for a Healthier California
County of San Diego Parks & Recreation
My Fight With Fat
Positive Adventures
Sweetwater School District

Please share this information with your colleagues and keep in mind the following deadlines:

Early-Bird Registration Deadline
<http://www.healthybehaviorsconference.org/registration>

Submit a Workshop Proposal
<http://www.healthybehaviorsconference.org/rfp>

Stay up-to-date on Healthy Behaviors Conference by visiting our website often, we are always adding updates! www.healthybehaviorsconference.org

Also, be the very first to know about updates, contests, and resources by adding the BOOST Collaborative on Facebook
www.facebook.com/boostcollaborative

SAVE THE DATES!!!

- ❖ **BOOST Conference**
Inspire Youth, Inspire Learning, Inspire Change
April 27-30, 2011, Palm Springs, CA
www.boostconference.org
- ❖ **Healthy Behaviors Conference**
Changing Lives, Saving Lives
December 8-10, 2010, San Diego, CA
www.healthybehaviorsconference.org

***Redefining Leadership in
Out-of-School Time***

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